

SYNTHESIS GUIDE

		ing 2017		_	PHYS	PHYSICAL		MECHANICAL				HYDRAULIC					DURABILITY DIMENSION		ONS CONSTRUCTION	
	PROPERTIES	Product certification using protocol BNQ 7009-210/ 2017	NBDTI product specification	NSTIR product specification	Thickness Mass per unit area		Tensile strength		Tear strength	CBR Puncture resistance	Flow rate	Permittivity	Apparent opening size (AOS) (¹)	Filtration opening size (FOS)		UV resistance (500 hours)	Standard width	Standard length	Fiber type	Construction type
	TEST METHOD				ASTM D5199	ASTM D5261	ASTM	D4632 (²)	ASTM D4533 (³)	ASTM D6241	ASTM D4491	ASTM D4491	ASTM D4751	CAN 148.1No 10		ASTM D4355				
	UNIT				mm	g/m²	N	%	N	N	l/min/m²	s-1	μm	μm		%	n	m		
	VALUE													Min.	Max.					
TX SERIES	TX-70	no	N1	Light weight	≥ 0.8	n/a	≥ 400	≥ 50	≥ 180	≥ 1320	≥ 6095	≥ 2.05	300	75	150	≥ 70	3.81	150		DLED
	TX-80	no			≥ 1.0	n/a	≥ 470	≥ 50	≥ 222	≥ 1510	n/a	≥ 2.00	n/a	70	130	≥ 70	3.5	150		
	TX-90	no	N2		≥ 1.0	n/a	≥ 600	≥ 50	≥ 250	≥ 1700	≥ 0.23	≥ 4600	212	60	180	≥ 70	3.81	150		
	TX-110	no			≥ 2.2	n/a	≥ 712	≥ 50	≥ 325	≥ 1825	≥ 4480	≥ 1.50	212	70	150	≥ 70	3.81	100		NONWOVEN NEEDLED
TX SE	TX-200	no			≥ 2.3	n/a	≥ 911	≥ 50	≥ 360	≥ 2336	≥ 4000	≥ 1.40	180	65	140	≥ 70	3.81	100	H H	WOVE
	TX-300	no		Heavy weight	≥ 2.5	≥ 250	≥ 1100	≥ 50	≥ 385	≥ 3310	n/a	≥ 0.90	n/a	45	150	≥ 70	3.81	100	POLYPROPYLENE	NON
	TX-400	no	N4		≥ 2.8	n/a	≥ 1200	≥ 50	≥ 530	≥ 3450	n/a	≥ 1.00	n/a	50	90	≥ 70	3.81	100	OLYPF	
	TX-1600	no			≥ 5.8	n/a	≥ 2500	≥ 50	≥ 1050	≥ 7000	n/a	≥ 0.27	n/a	40	70	≥ 70	3.81	50		
WOVEN	2002W	no			n/a	n/a	890	15	330	3114	204	0.05	425	n	n/a	70	3.81	131		
	2004W	no			n/a	n/a	1113	12	400	3338	163	0.05	425	n/a		70	3.81	110		WOVEN
	2006W	no			n/a	n/a	1402	15	503	4505	163	0.05	425	n.	/a	70	3.81	110		MC

n/a : not available

Note 1: Maximum average roll value. Note 2: For TX-80, TX-400 and TX-1600 the tensile strength and elongation is with CAN 148.1 No 7.3. Note 3: For TX-80, TX-400 and TX-1600 the tensile strength is with CAN 4.2 No 12.2

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		Product certification using protocol BNQ 7009-210/ 2017	BNQ grade	د	۵	PHYS	SICAL	AL MECHANICAL									Н	'DRAUL	.IC		DURA- BILITY	DIMEN- SIONS		CONSTRUC- TION		
	PROPERTIES			NBDTI product specification	NSTIR product specification	Thickness	Mass per unit area	Tensile strength in % of CMVS Elongation at break			Elongation at break	Wide width tensile strength, at 5 % elongation			Tear strength	Tear strength CBR Puncture resistance		Permittivity	Filtration opening size (FOS)		Transmissivity	UV resistance (500 hours)	Standard width*	Standard length*	Fiber type	Construction type
	TEST METHOD					ASTM D5199	ASTM D5261		ASTM D4632			ASTM D4595			ASTM D4533	ASTM D6241	ASTM D4491		CAN/CGSB 148.1 - No 10-94		ASTM D6574	ASTM D4355				
	UNIT	UNIT			mm	g/m²		N		%		kN/m		N	N	cm/sec	s-1	μ	μm m²/s		%	r	n			
	VALUE							< 5% CVMS	< 10% CVMS	< 15% CVMS		< 5% CVMS	< 10% CVMS	< 15% CVMS					Min.	Max.						
	ROUTEX IV	yes	F1			≥ 0.8*	n/a	≥ 400	≥ 420	≥ 440	≥ 15	n/a	n/a	n/a	≥ 180	≥ 1200	≥ 0.15	≥ 2.00	100	250	n/d	≥ 70	3.81	150		
CTS	TX-170	yes	S2-P1	N3	Medium weight	≥ 1.2*	n/a	≥ 810	≥ 850	≥ 892	≥ 50	n/a	n/a	n/a	≥ 333	≥ 2120	≥ 0.19	≥ 1.10	45	150	n/d	≥ 70	3.81	100	ENE BNE	EDLED
BNQ PRODUCTS	TX-800	yes	P3			≥ 3.5	≥ 410	≥ 1470	≥ 1545	≥ 1615	≥ 50	n/a	n/a	n/a	≥ 515	≥ 4000	≥ 0.25	≥ 0.70	45	150	n/d	≥ 70	3.81	100	POLYPROPYLENE	NONWOVEN NEEDLED
	ROUTEXII	yes	R1			≥ 0.8*	n/d	≥ 13000	≥ 13650	≥ 14300	< 30	≥ 5.0	≥ 5.78	≥ 6.05	n/d	≥ 2300	≥ 0.01	≥ 0.05	45	150	≥ 10 ⁻⁷	≥ 70	3.5	100	POLY	NONWC
	TX-R	yes	R2			≥ 1.7*	n/a	≥ 13000	≥ 13650	≥ 14300	< 30	≥ 5.0	≥ 5.78	≥ 6.05	n/d	≥ 2300	≥ 0.01	≥ 0.05	45	70	≥ 10 ⁻⁷	≥ 70	3.5	100		

^{*:} Caracteristics does'nt go with the certification by BNQ. | n/a: not available

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